Waste Powder Coating Problem

or Opportunity for a greener future

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Talking points

- 1) Where are we as an industry?
- 2) Current options.
- 3) Can we do better?
- 4) New and not so new reuse or recycle technologies.
- 5) How can we create value from our waste powder coating?
- 6) Most effective recycle method for recyclables.

Where are we as an Industry when it comes to waste powder coating?

- Highly effective application systems
- Excellent transfer efficiency
- Collectively from manufacturing to application we dispose of 52% of every pound of powder coating made.
- That's 2 BILLION pounds <u>annually</u> worldwide.
- Average cost of \$3.75 per pound.

Why so much waste? 1st from powder manufacturing.

- 8-12% waste
- Fines
- Off spec
- Outdated or expired
- Slow moving inventory
- Storing the above powder coating carries, a <u>per month</u> cost of .04 cents per pound.

Why so much waste? From the Applicator







Just in-time

Quick color change

40% waste on average What are our current waste options?

- Landfill
- Waste to energy
- Recycling



Can we do better?

- For the company we work for?
- For the environment?

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•YES!
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New and not so new reuse or recycle technologies.



How can we create value from our <u>spent</u> powder coating?

- Stop treating it like a waste.
- Know the industry options.



Most effective recycle method for recyclables.

• Bringing a product back to its original state.